

Metal Enjeksiyon

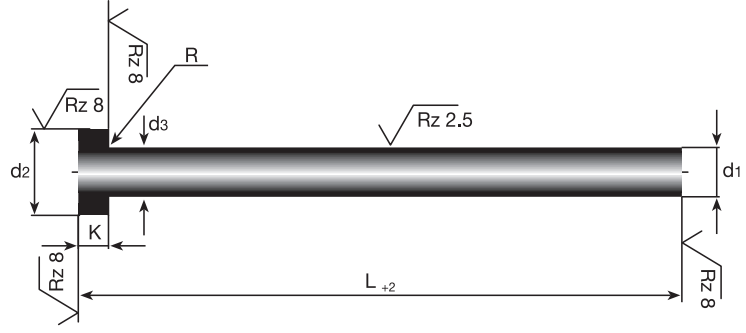
SBİ / Silindir Başlı İtici (Nitrasyonlu)

- Siyah Kaplama (SBİMS)
- Beyaz Kaplama (SBİMB)

Malzeme : Sıcak iş çeliği 1.2344

Sertlik : 60+2 HRC / Kafa 45+5 HRC

Yüzey : Nitritli ve taşlanmış



d1 g6	d2 -0,2	K -0,05	R +0,2	d3	L+2																				
					100	125	160	200	250	315	400	500	630	800	1000										
1,0	2,5	1,2	0,2	d1 +0,03	✓	✓	✓	✓	✓																
1,5	3	1,5			✓	✓	✓	✓	✓																
2,0	4	2			✓	✓	✓	✓	✓	✓	✓														
2,5	5				✓	✓	✓	✓	✓	✓	✓														
3,0	6	3	0,3		✓	✓	✓	✓	✓	✓	✓	✓													
3,5	7				✓	✓	✓	✓	✓	✓	✓	✓													
4,0	8				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓										
4,5					✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓										
5,0	10				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓								
5,5					✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓									
6,0	12	5	0,5	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓								
6,5				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓										
7,0				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓										
7,5				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓										
8,0				14	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
8,5					✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓									
9,0	16	7	0,8	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓						
10,0				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
10,5				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
11,0				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
12,0	18	8	1,0	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
13,0				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
14,0				22	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
16,0					✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
18,0	24	8	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
20,0			✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
25,0	32	10		d1 +0,1	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				

Kademeli ve özel ölçü ürünler
süratle teslim edilmektedir.